

5/11

DART AEROSPACE	Work Order:	22410
Description: Mounting Bracket	Part Number:	D2581
04.06.25 04.06.25		
Drawing: D2581 Rev. A1	Qty:	55 52

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HA	05.02.14	52
2	PURCHASING	Issue P/O: <u>22417565</u> Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick Material release note required	HA	05.02.16	52
3	RECEIVING	Receive and Inspect for transit damage Ensure material release note attached	CA	05/03/10	55
4	QC	Inspect Level 6	SB	05/03/21	55
5	METAL	Deburr	SB	05/03/21	55
6	METAL	Form as per Dwg D2581 using CNC Brake	2	05.04.02	55
7	QC	Inspect Level 5	HA	05/04/02	55
8	STORES	Identify and Stock	HA	05.04.04	55
9	EXPEDITING	Close W/O Cost / Part: <u>4.02 54C 05/04/05</u> (55) 4.09	HA	05.04.12	55

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

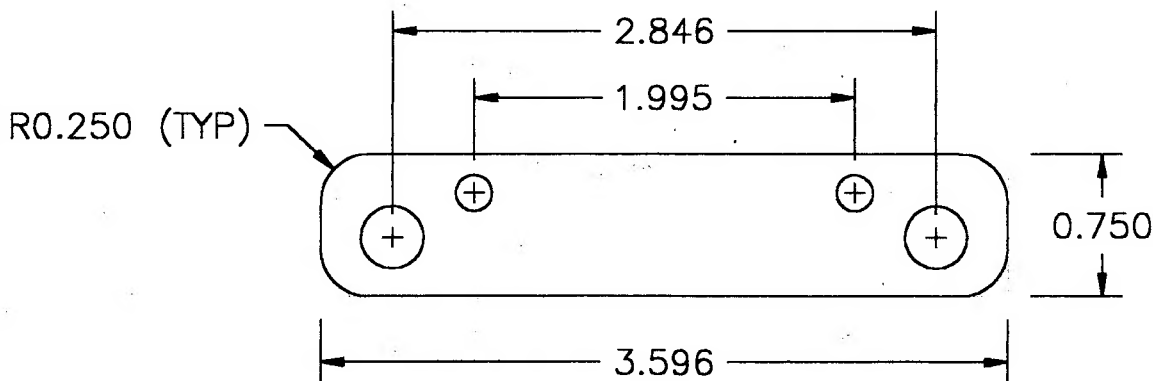
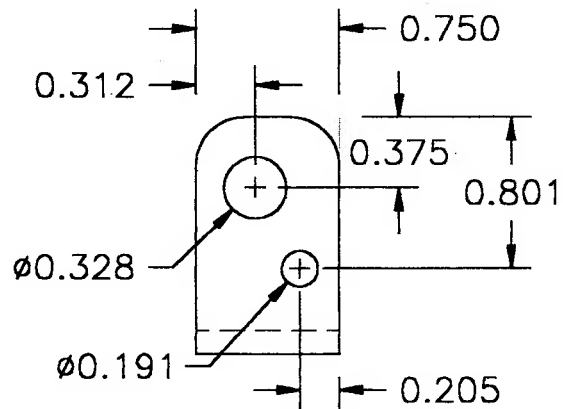
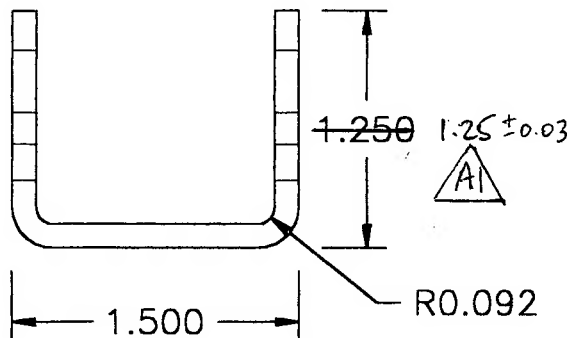
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27	TITLE MOUNTING BRACKET		SCALE 1:1
A1	CP 04.05.14		CHANGE TOLERANCE ON 1.25 DIMENSION

RELEASED
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUSCEPTIBLE TO
WITHOUT NOTICE
WORK ORDER
NO. 22410

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 14, 2005
07:34 am

Work Order No	: 0022410	Department Code:	
Project Name	: D2581	Burden Flags	: NNNNNNN
Project For	: WK511	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2581	Invoice Number	:
Description	: Mounting Bracket	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 52	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-11-05	Actual Margin	: 0.000%
Est Finish Date	: 03-03-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

YEN MAU CORP.

INSPECTION CERTIFICATE

902515416

POLETS
PRIMER COLO ROLLED STAINLESS STEEL SHEET AISI 304 NO. 630
FINISH: WITH 100 MICRONS OF MAXI SERR, WITH BLACK PASS,
SATTED EDGE, AISI 304S FINISH, WITH PAPER INTERLAYER,
SATTED EDGE.

YEN MAU CORP.
344, PHU AN HOA, LU CHU HUAU
KHOA HUNG THANH RUC,
TH. 307 PHU THUAN, PHU THUAN
CONTRATANT HOCHIMINH
DATE OF ISSUE: 02/03/2004

INTEGRIS METALS LTD

(ITEM NO.) SIZE	NO.	Weight (G.W.)		Ref. No.	ID NO.	Physical Properties Tensile Test (CL-20 min)					Chemical Composition (%)						
		KGS	LBS			YS (min)	TS (min)	EL (%)	HBS	HV	C	Si	Mn	P	S	N	O
ASST 304 NO. 630 0.017189	1	1.392	3.089	YU229445	306267364-115	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	1.392	3.089	YU229445	306267364-116	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	655	1.552	YU229445	306267364-117	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	1.391	3.087	YU229445	306267364-112	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	1.392	3.071	YU229445	306267364-113	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	1.392	3.071	YU229445	306267364-114	301	608	60	65	172	4	48	123	25	8	205	2015
0.017189	1	1.423	3.137	YU132332	306267364-112	311	601	62	65	170	4.8	51	109	20	4	811	1028
																	2.3

THE MATERIAL CONTAINED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MAL COMMERCE
PRODUCT IN ACCORDANCE WITH ASTM A304, A309, A322E, ASME SA304, 9987650.

YEN MAU CORP.

Manager of Quality Assurance

119a 30428

ANNO: UGH. 604-446

4153

